

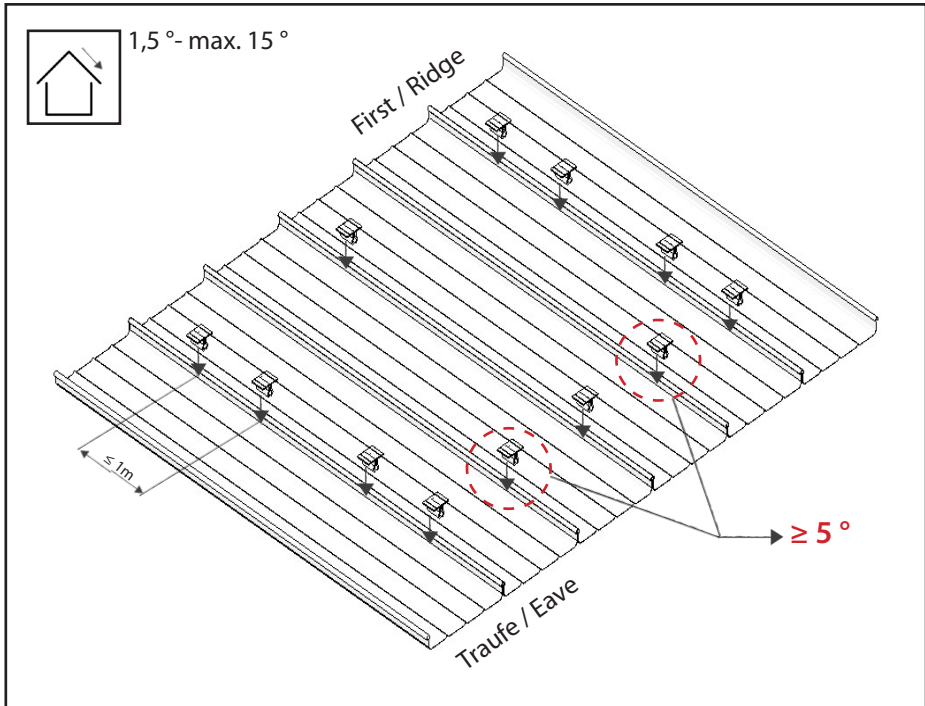
A decorative wavy line that starts as a red arc on the left and transitions into a black arc on the right, separating the header from the main content area.

Montageanleitung Kalzip 65/400 NaturDach

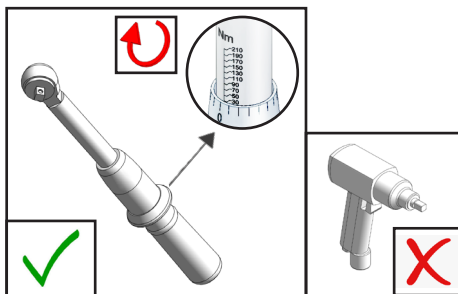
Installation guideline Kalzip 65/400 NatureRoof

Montage der Klemmen an die Kalzip Profiltafeln Mounting the clamps to the Kalzip sheets

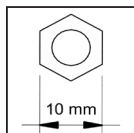
1.0



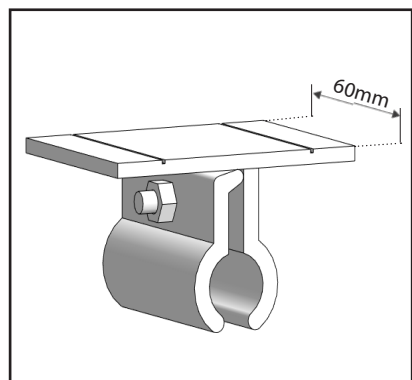
 Drehmoment / Torque: **6 Nm**



M6 - Mutter/Nut



Klemme/Clamp - FA

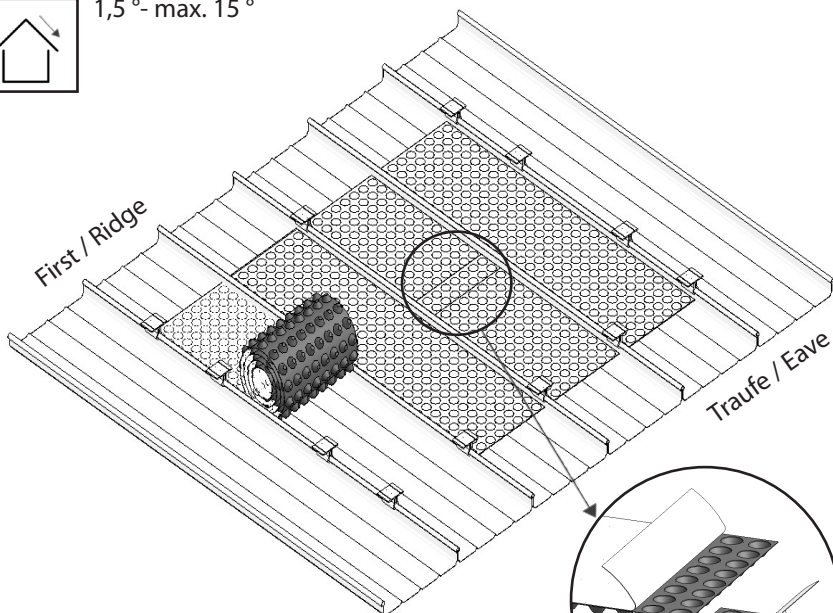


Verlegung der KD 400 Drainagematte Laying the KD 400 Drainage mat

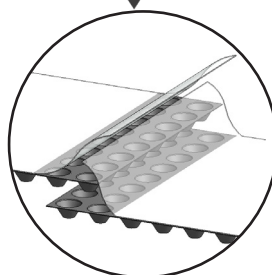
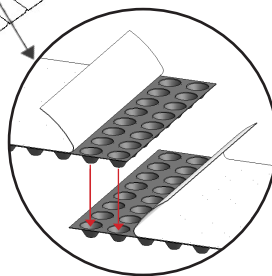
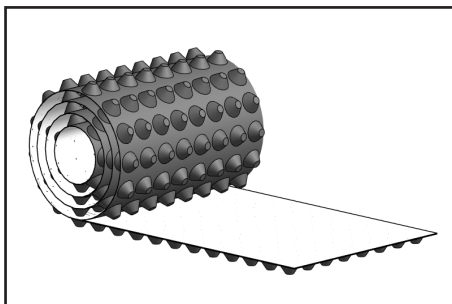
2.0



1,5° - max. 15°



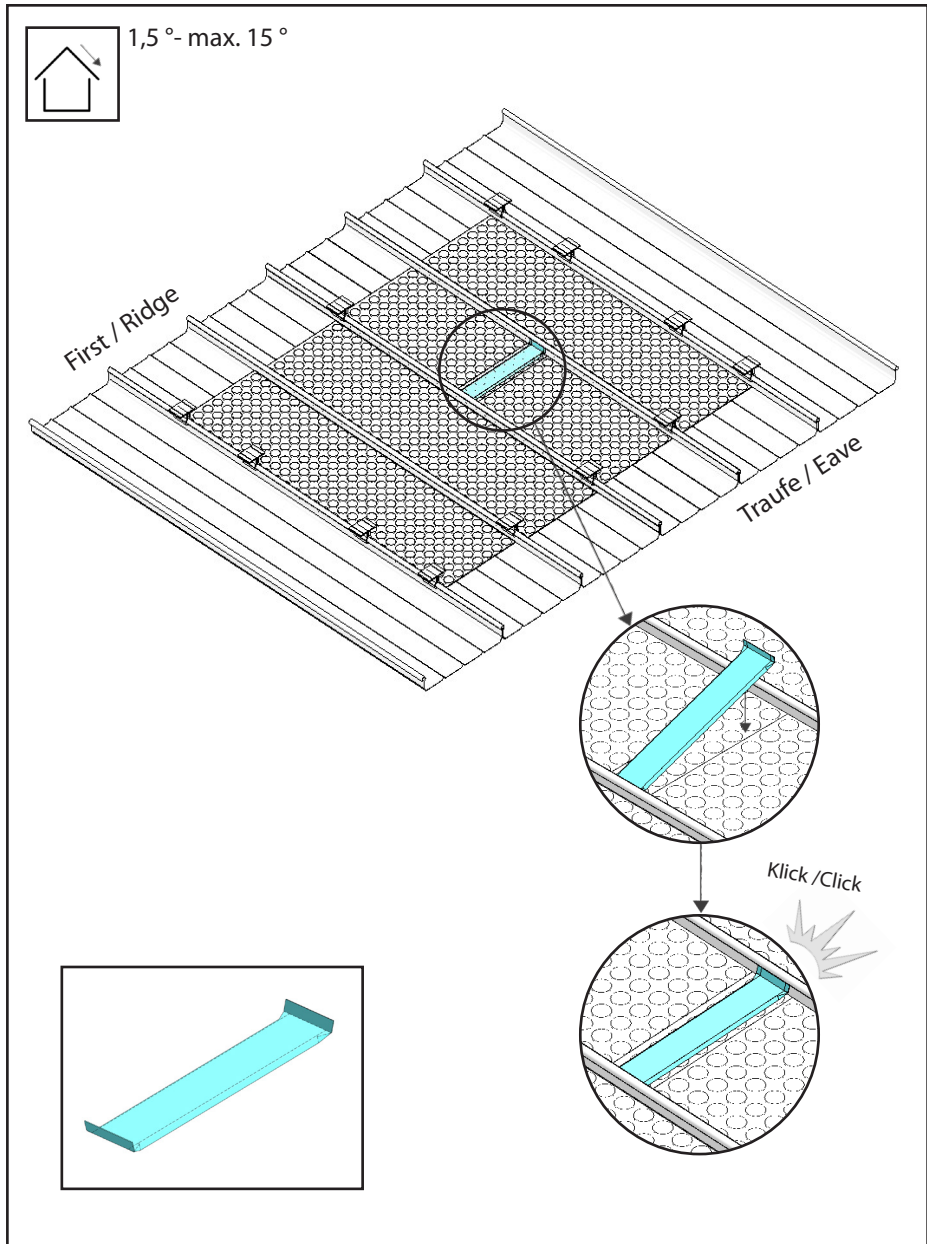
Drainagematte KD 400 max. Länge 10m
Drainmat KD 400 max. length 10m



Montage der Stoßsicherung 65/400

Mounting the Joint protection 65/400

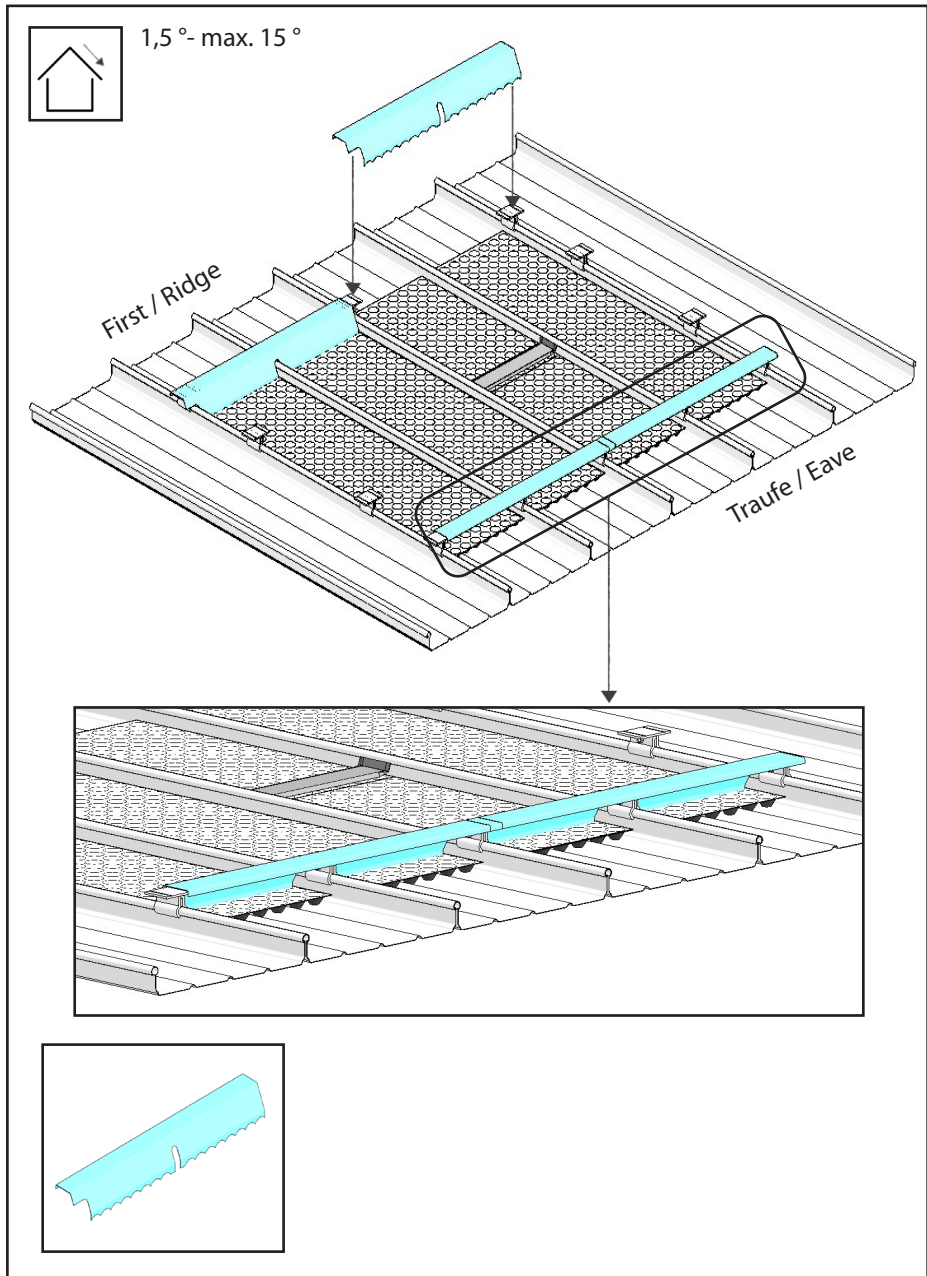
3.0



Montage der Schubsicherung 65/400

Mounting the Shear Protection 65/400

4.0



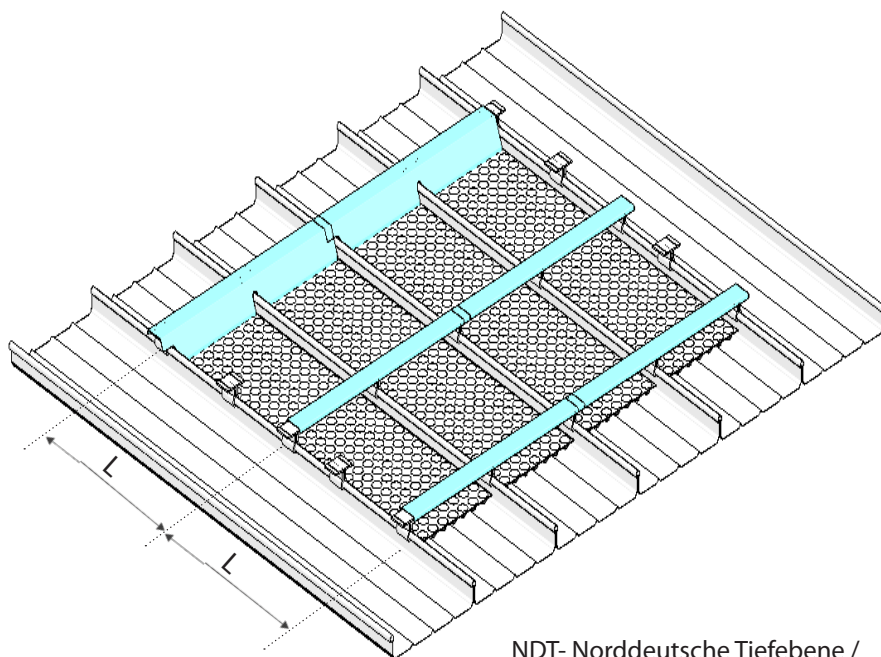
Montage der Schubsicherung 65/400

Mounting the shear protection 65/400

4.1



Klippabstand/ Clip distance - max. 1,6 m
Schneelast/ Snowload - max. 1,0 kN/m ²
Naturdach Last/ Nature roof load - max. 0,9 kN/m ²

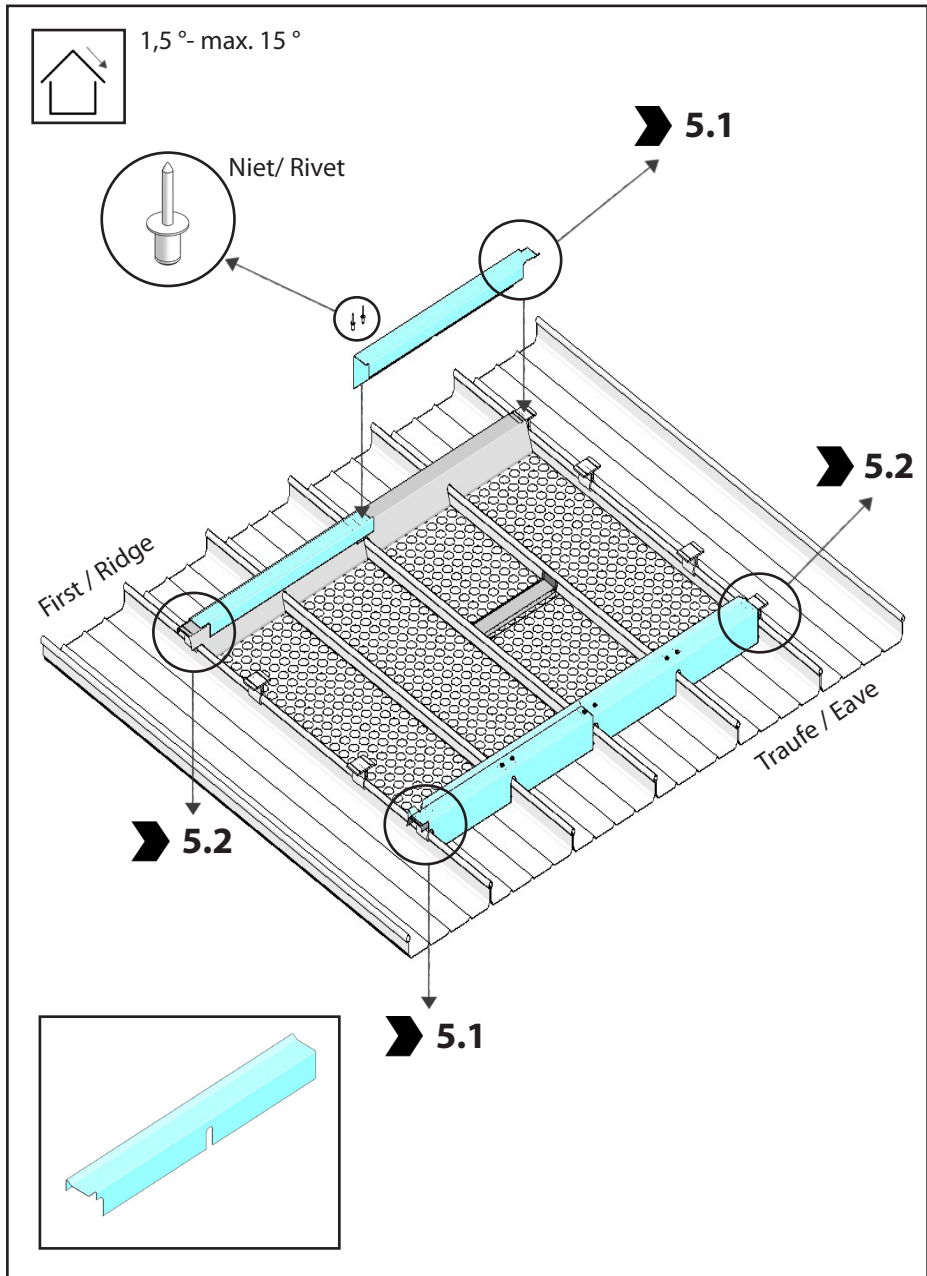


NDT- Norddeutsche Tiefebene /
North German Deep level

	L	L _{NDT}
1,5°	25 m	20 m
> 1,5° - 3°	15 m	10 m
> 3° - 5°	10 m	6 m
> 5° - 10°	5 m	3 m
> 10° - 15°	3 m	2 m

Montage der First- / Traufabschlussbleche 65/400 Mounting the Ridge- / Eave Closure plate 65/400

5.0



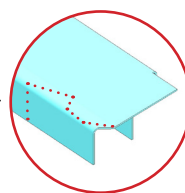
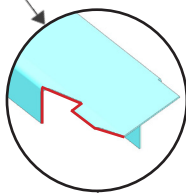
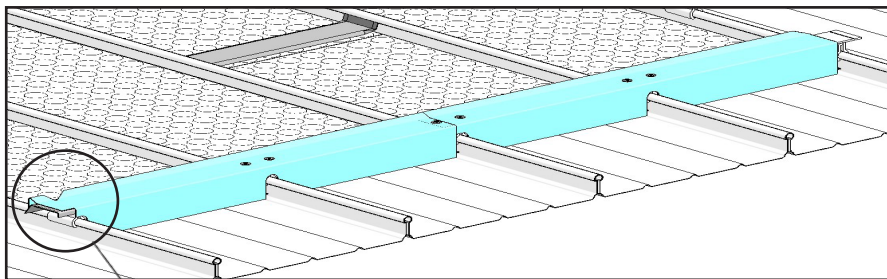
Eckausbildung der First- / Traufabschlussbleche 65/400

Corner installation of Ridge- / Eave Closure plate 65/400

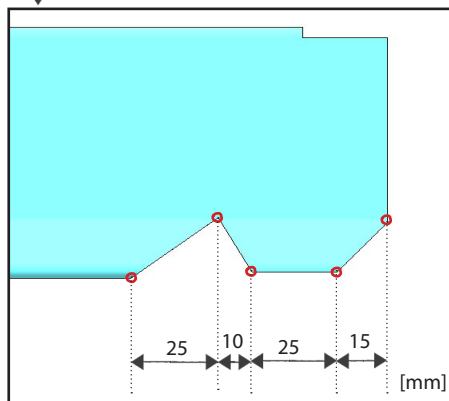
5.1



1,5 ° - max. 15 °



Schneidlängen / Cutting length

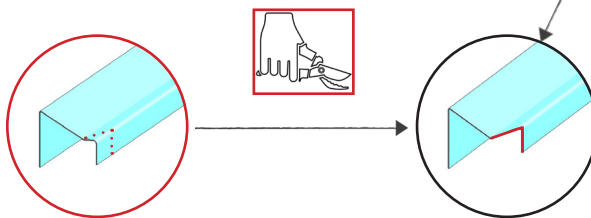
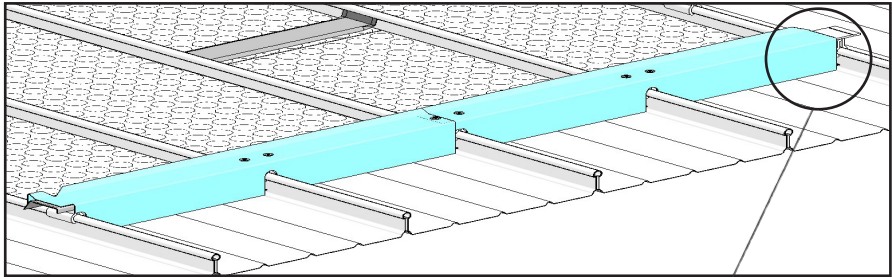


Eckausbildung der First- / Traufabschlussbleche 65/400 Corner installation of Ridge- / Eave Closure plate 65/400

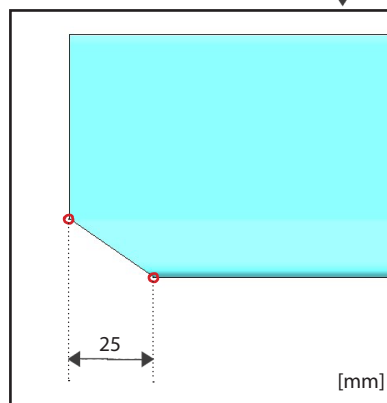
5.2



1,5 ° - max. 15 °



Schneidlängen / Cutting length

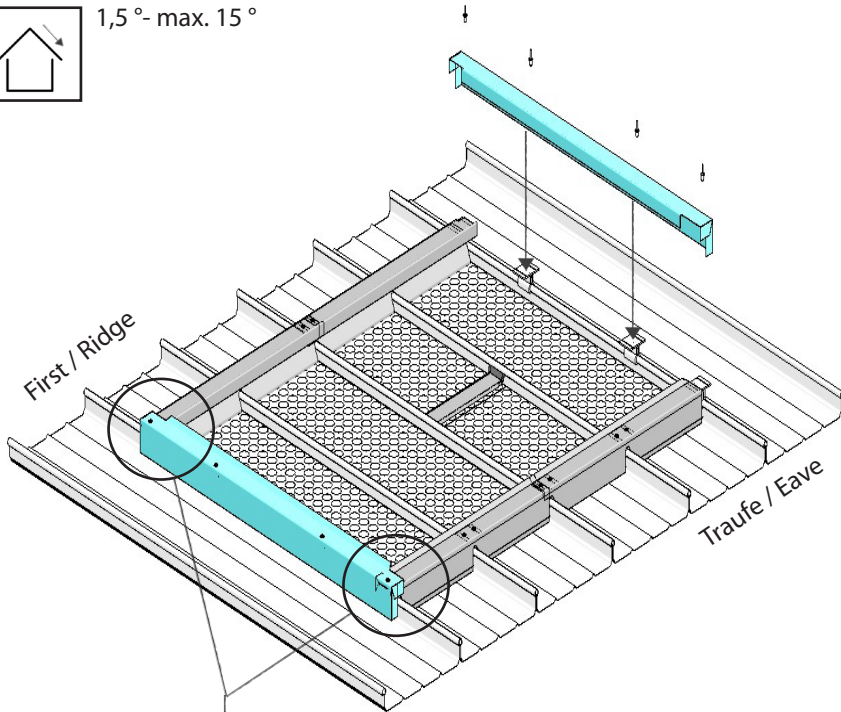


Befestigung der Ortgang Abschlussbleche *Fixing the Edge closure plates*

6.0

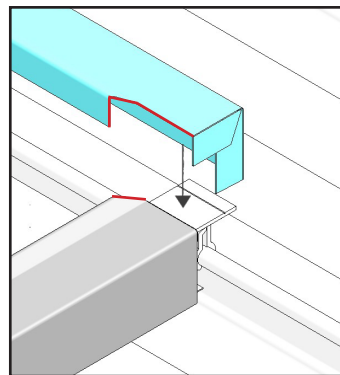
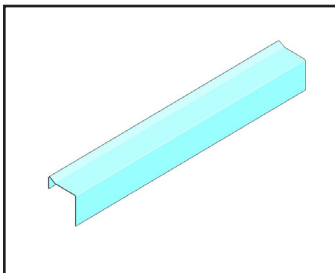


1,5 ° - max. 15 °



➤ 6.1

Gehrungsverbindung / Miter joint

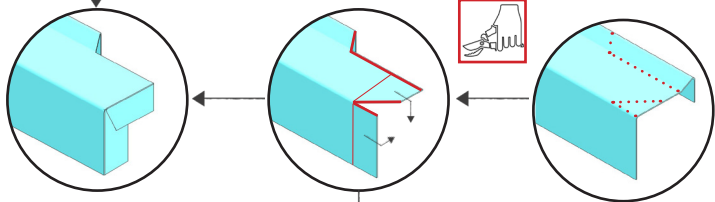
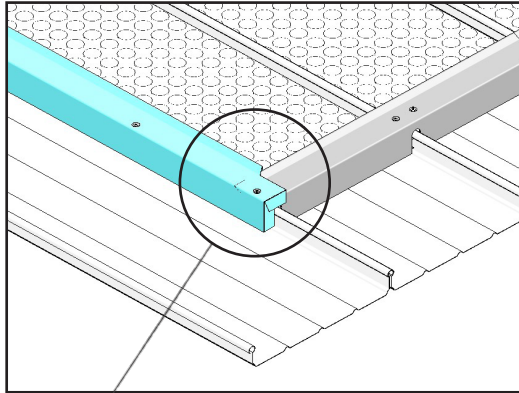


Befestigung der Ortgang Abschlussbleche *Fixing the Edge closure plates*

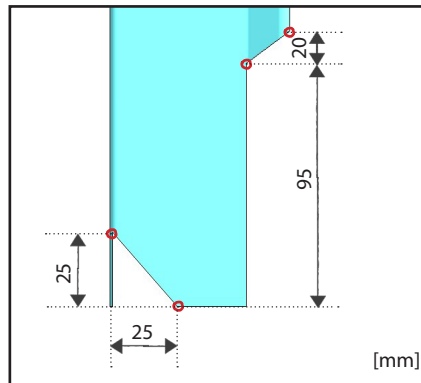
6.1



1,5 ° - max. 15 °



Schneidlängen / Cutting length



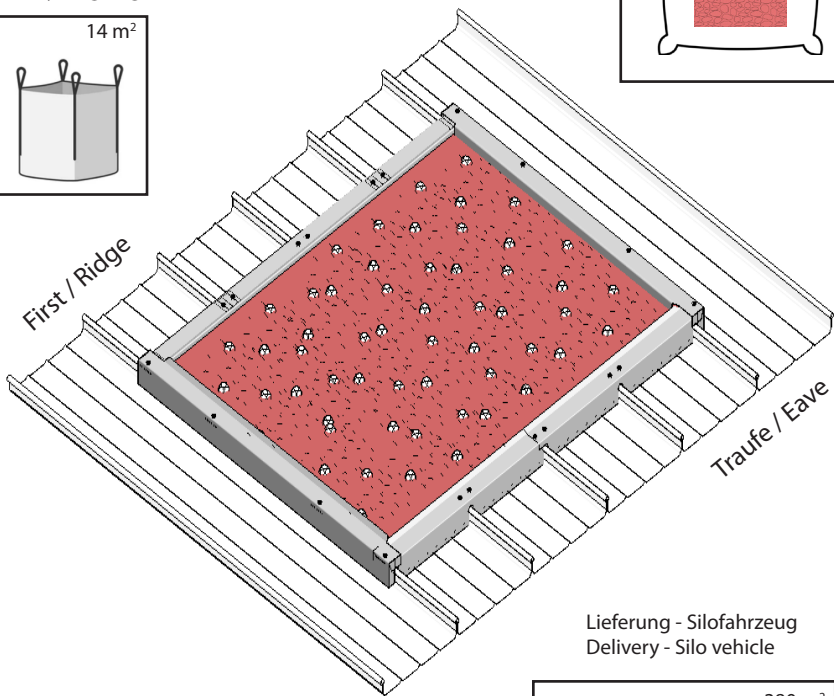
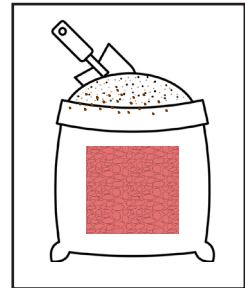
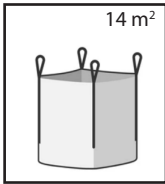
Aufbringen des Substrats Addition of Substrate soil

7.0

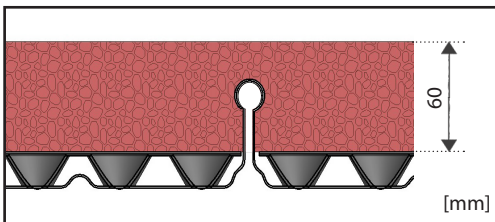
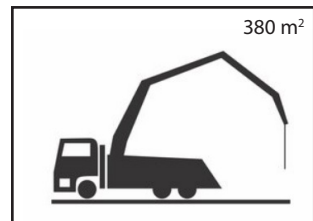


1,5 ° - max. 15 °

Lieferung - Big-Bag
Delivery - Big-Bag

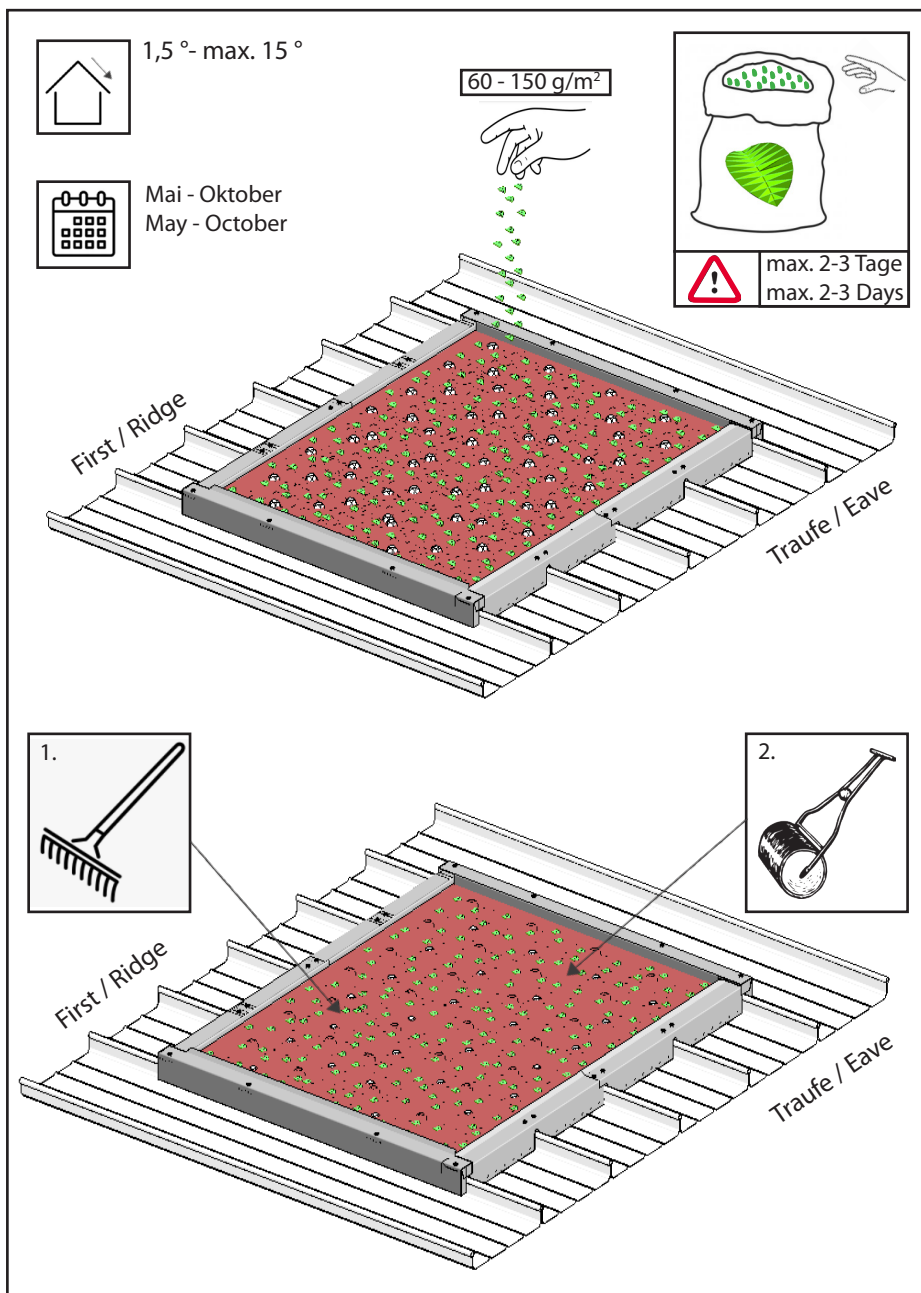


Lieferung - Silofahrzeug
Delivery - Silo vehicle



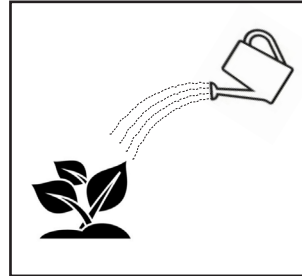
Ausbringen der Sedumsporen Sowing the Sedum seeds

8.0

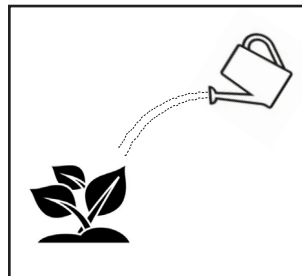




10 l/m²



5 l/m²/Tag
5 l/m²/day



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